



Parts List								
Ref	Class	Part	Description	Qty	Comment	Footnote		
1	798	817114	PISTON ASSEMBLY (STANDARD)	8				
2	39	67127	RING KIT-Piston (STANDARD)	8				
1	798	817114A 1	PISTON ASSEMBLY (.030 O.S.)	8				
2	39	848350030	RING KIT-Piston (.030 O.S.)	1				
3	23	818473	BEARING SET (STANDARD)	1				
3	23	818474	BEARING SET (.001 U.S.)	AR		3		
3	23	818475	BEARING SET (.002 U.S.)	AR		3		
3	23	818476	BEARING SET (.010 U.S.)	AR		3		
3	23	818477	BEARING SET (.020 U.S.)	AR		3		
4	17	35312	PIN-Dowel (.250 Dia.)	1				
5	26	14756	SEAL-Oil	1	(S/N: 0D456000 - 0D725808)	14,5		
5	26	811554	SEAL-Oil	1	(S/N: 0D763746 - 0F348963)	14,6		
6	230	6540	FLYWHEEL	1	(S/N: 0D456000 - 0D725808)	5		
6	230	811561	FLYWHEEL	1	(S/N: 0D763746 - 0F348963)	6		
7	230	811563	FLYWHEEL	1	(GEN V DRIVELINE OR TRANSMISSION MODELS ONLY)			
7	230	5534	FLYWHEEL	1	(MARK IV DRIVELINE OR TRANSMISSION MODELS ONLY)			
8	10	49845	SCREW (.437-20 x 1.00)	6				
9		18311A17	COUPLING ASSEMBLY-Engine	1	(BRAVO MODELS ONLY)			
10	10	14883	SCREW (.375-16 x 1.125)	6				
11	12	20572	WASHER	6				
NS	22	49099	FITTING-Grease	2				
12	614	9641	CONNECTING ROD ASSEMBLY	8				
13	10	19234	BOLT-Conn Rod Cap	16				
14	11	37493	NUT-Conn Rod Cap Bolt	16				
15	23	85726	BEARING SET (STANDARD)	8				
15	23	85727	BEARING SET (.001 U.S.)	AR		3		
15	23	85728	BEARING SET (.002 U.S.)	AR		3		
15	23	85691	BEARING SET (.010 U.S.)	AR		3		
15	23	85729	BEARING SET (.020 U.S.)	AR		3		
16	429	5880	CRANKSHAFT	1	(S/N: 0D456000 - 0D725808)	5		
16	429	811552	CRANKSHAFT	1	(S/N: 0D763746 - 0F348963)	6		
17	28	811558	KEY-Crankshaft	2	(S/N: 0D456000 - 0D725808)	5		
17	28	34466	KEY-Crankshaft	2	(S/N: 0D763746 - 0F348963)	6		
18		816618	DRIVE PLATE	1	(TRANSMISSION MODELS)			
19	10	35091	SCREW (.375-16 x 1.00)	6	(TRANSMISSION MODELS)			
20	13	35048	LOCKWASHER (.375)	6	(TRANSMISSION MODELS)			
21	23	49126	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS ONLY)			
22	25	811528	O RING (#5 Bearing Cap Oil Hole)	1	(S/N: 0D763746 - 0F348963)	6		
-	27	817118A90	Gasket Set	-				
-	27	827014A92	Gasket Set	-				